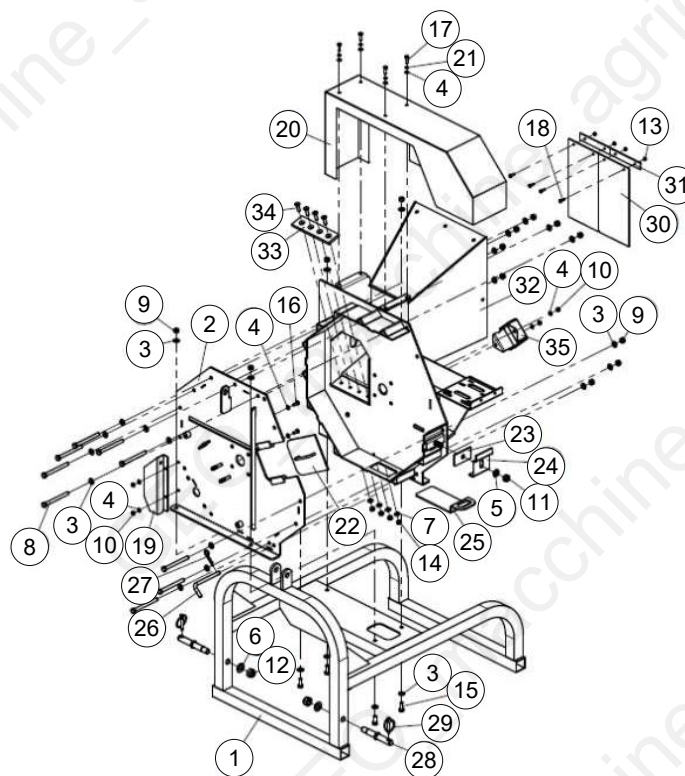


ECO 17M



Assembly: ECO17M_2019_parte 1



Machine: ECO 17M

Assembly: ECO17M_2019_parte 1



Pos	Code	Description	NOTE	Q.
1	WCM8-00011	CHIPPER SEAT WELDMENT		1
2	WCM8-00017	BACK COVER		1
3	GB97.1-12	plain washer 12		26
4	GB97.1-8	Plain washer 8		10
5	GB97.1-16	Plain washer 16		1
6	GB97.1-20	Plain washer 20		2
7	GB97.1-10	PLAIN WASHER 10		4
8	GB5782-M12X130	Bolt M12x130		9
9	DIN985-M12	nut M12		13
10	DIN985-M8	nut M8		4
11	DIN985-M16	Locking Nut M16		1
12	DIN985-M20	nut M20		2
13	DIN985-M6	Locking nut M6		4
14	DIN985-M10	Locking nut M10		4
15	GB5783-M12X30	Bolt M12X30		4
16	GB5783-M8X20	bolt M8X20		2
17	GB5783-M8X25	bolt M8X25		4
18	GB5783-M6X20	bolt M6X20		4
19	WCM8-00163	BAFFLE BOARD		1
20	WCM8-00013	GEAR BOX COVER		1
21	GB93-8	Spring washer 8		4
22	WCM8-00033	WINDOW COVER BOARD		1
23	WCL5-00105	RUBBER WASHER		1
24	WCM8-00104	COMPACT BOARD		1
25	WCM8-00188	COVER TAKE OUT PLATE		1

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 1

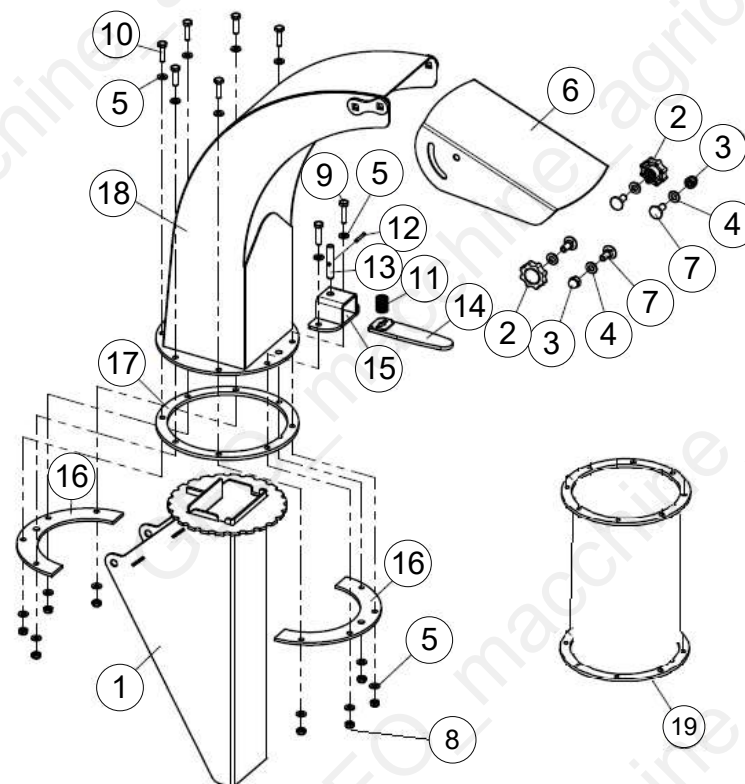


Pos	Code	Description	NOTE	Q.
26	WCL5-00133	LOCKING PIN		1
27	GB/T91	R pin		1
28	WCL5-00101Ke	DOWN LINK PIN		2
29	200.56.011	Lock pin		2
30	WCL8-00110	PLASTIC BAFFLE BOARD		2
31	WCL8-00111	COMPACT BOARD		2
32	WCM8-02011	CHIPPER BODY WELDMENT		1
33	WCM8-02101	BED BLADE		1
34	GB70.3-M10X35	Bolt M10X35		4
35	WCM8-00166	DOWN COVER BOARD		1

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 2

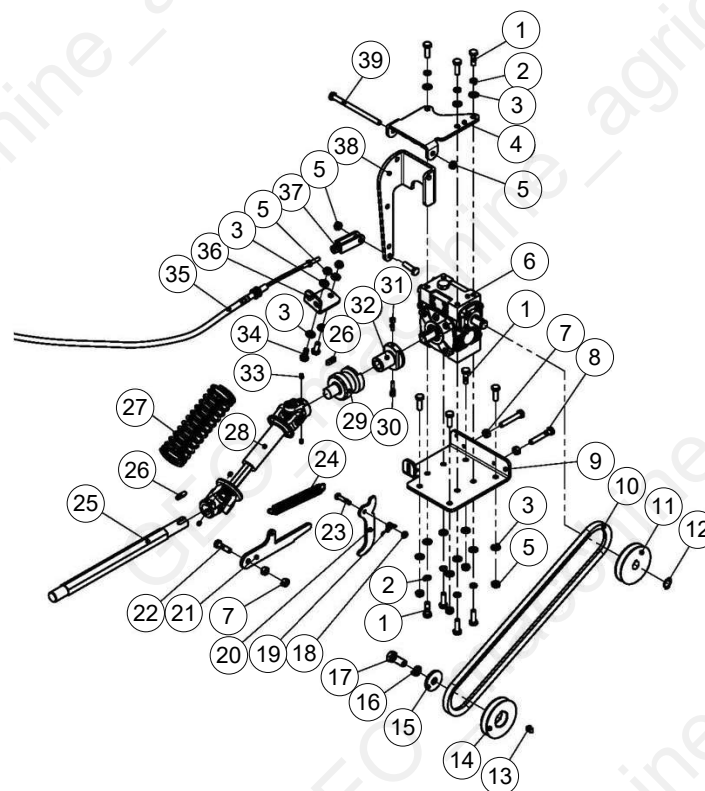


Pos	Code	Description	NOTE	Q.
1	WCM8-00015A	DISCHARGE BUCKET		1
2	WCM8-00042	COMPACT NUT		2
3	GB923-M10	Nut M10		2
4	GB97.1-10	PLAIN WASHER 10		4
5	GB97.1-8	Plain washer 8		16
6	WCM8-10103	Exhaust hood discharge cover		1
7	GB12-M10X25	Bolt M10X25		4
8	DIN985-M8	nut M8		8
9	GB5783-M8X35	bolt M8x35		2
10	GB5783-M8X30	bolt M8X30		6
11	AM60.01.110	Return spring		1
12	GB119.1-B-4X28	B4x28 PIN		1
13	WCM8-10104	Lock pin		1
14	WCM8-00038A	Lock pin handle		1
15	WCM8-00041	Lock pin bracket		1
16	WCM8-10101	PRESS BOARD		2
17	WCM8-10102	SPACER CIRCLE		1
18	WCM8-00036A	DISCHARGE PIPE WELDMENT		1
19	WCM8-00037	Extension ECO17M		1

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 3



Pos	Code	Description	NOTE	Q.
1	GB5783-M8X25	bolt M8X25		11
2	GB93-8	Spring washer 8		7
3	GB97.1-8	Plain washer 8		15
4	WCM8-00183	SUPPORT BOARD		1
5	DIN985-M8	nut M8		8
6	Q/IAKY01-91	WORM REDUCTION GEAR		1
7	GB6170-M8	Nut M8		4
8	GB5782-M8X50	Bolt M8X50		2
9	WCM8-00187	REDUCE SUPPORT		1
10	A991	A991BELTS		1
11	24PMF.03.105	BELT PULLEY		1
12	GB894.1-16	Seeger		1
13	GB1096-C-6X6X14	6×14 PLAIN KEY		1
14	WCL8-00130	BELT PULLEY		1
15	MZ105.115	Retaining Lock washer		1
16	GB93-12	spring washer 12		1
17	GB5783-M12X30	Bolt M12X30		1
18	DIN985-M6	Locking nut M6		1
19	WCM8-00190	SPRING		1
20	WCM8-00189	UNLOCK BOARD		1
21	WCM8-00122	LOCKING BOARD		1
22	GB5783-M8X30	bolt M8X30		2
23	GB5783-M6X30	M 6×30 BOLTS		1
24	WCM8-00121	SPRING		1
25	WCM8-00131A	ROLLER AXES		1

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 3

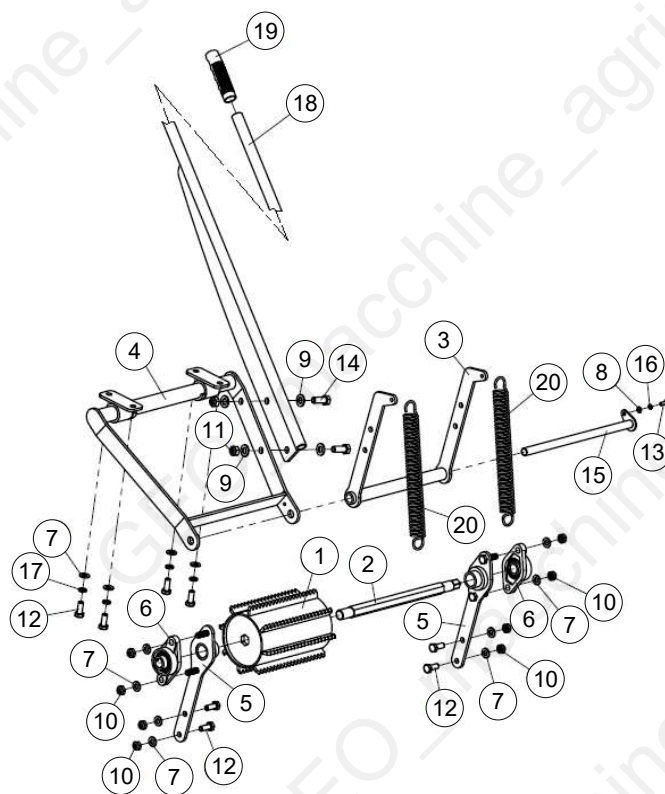


Pos	Code	Description	NOTE	Q.
26	GB1096-C-6X6X22	6×22PLAIN KEY		2
27	24PMF.03.109B	SPRING		1
28	24PMF.03.014B	SHAFT		1
29	24PMF.03.108-2	OUTTER CLUTCH CLAW		1
30	GB70.1-M5X25	Bolt M5X25		1
31	GB70.1-M5X20	Bolt M5X20		1
32	24PMF.03.107-1	INNER CLUTCH CLAW		1
33	GB77-M6X8	M 6×8 BOLTS		4
34	GB5783-M8X20	bolt M8X20		2
35	WCM8-00022	LOCKING LINE		1
36	WCM8-00181	LOCKING SEAT		1
37	24PMF.03.112	Joint connect		1
38	WCM8-00182	PULL BOARD		1
39	GB5782-M8X120	Bolt M8X120		1

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 4

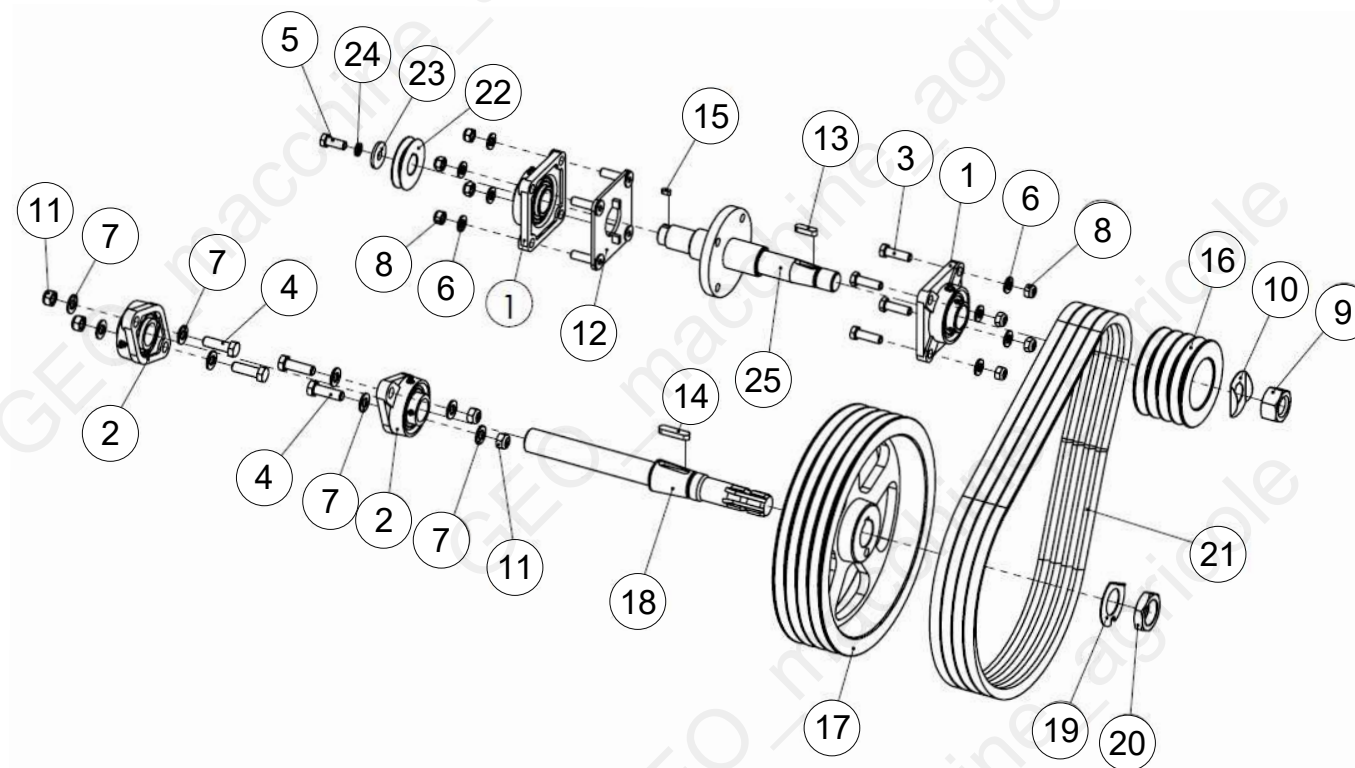


Pos	Code	Description	NOTE	Q.
1	WCM8-00028	ROLLER		1
2	WCM8-00131	ROLLER SHAFT		1
3	WCM8-00031	LIFT CONNECT SUPPORT FOR ROLLER		1
4	WCM8-00026	SWING BODY		1
5	WCM8-00030	LIST ARM		2
6	UCFL204-45	BEARING SEAT UCFL204-45		2
7	GB97.1-10	PLAIN WASHER 10		12
8	GB97.1-6	Plain washer 6		1
9	GB97.1-12	plain washer 12		4
10	DIN985-M10	Locking nut M10		8
11	DIN985-M12	nut M12		2
12	GB5783-M10X25	Bolt M10X25		8
13	GB5783-M6X16	bolt M6X16		1
14	GB5783-M12x30	Bolt M12X30		2
15	WCM8-00032	LIFT SUPPORT SHAFT		1
16	GB93-6	spring washer 6		1
17	GB93-10	spring washer 10		4
18	WCM8-00027	ROLLER LIFT HANDLE		1
19	S26.01.103	Handle cover		1
20	WCL8-00170	SPRING		2

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 5



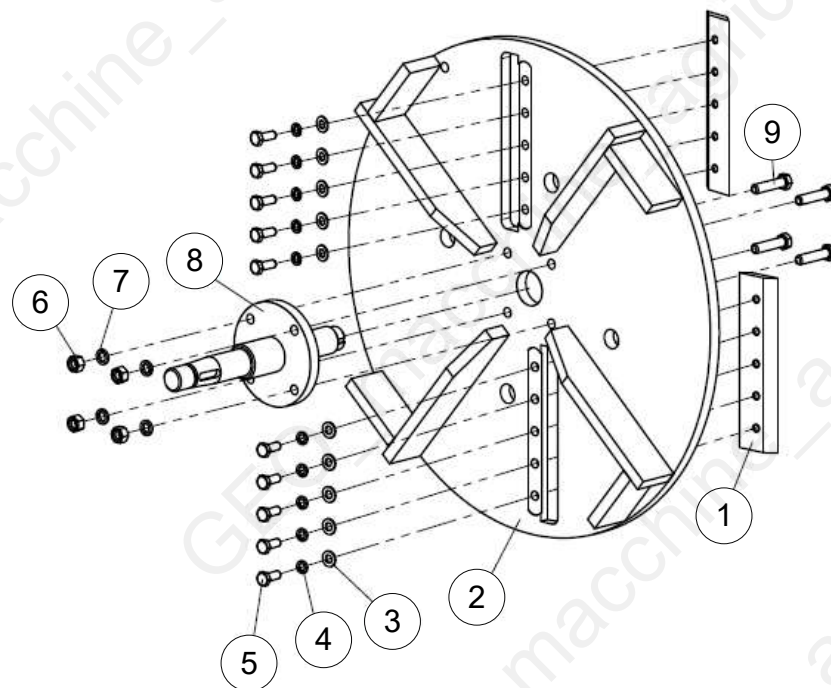
Pos	Code	Description	NOTE	Q.
1	UCF207	BEARING SEAT UCF207 SQUARED		2
2	UCFL207	BEARING SEAT UCFL207		2
3	GB5783-M12X40	bolt M12x40		4
4	GB5783-M14X45	Bolt M14X45		4
5	GB5783-M12X30	Bolt M12X30		1
6	GB97.1-12	plain washer 12		8
7	GB97.1-14	Plain washer 14		8
8	DIN985-M12	nut M12		8
9	DIN985-M30X1.5	M30X1.5		1
10	WCL5-00116	WASHER		1
11	DIN985-M14	Locking Nut M14		4
12	WCL5-00018	SUPPORT BEARING SEAT		1
13	GB1096-A-10X8X35	A 10x35 key		1
14	GB1096-A-12X8X50	A 12x50 key		1
15	GB1096-C-6X6X14	6x14 PLAIN KEY		1
16	WCL8-00108	SMALL BELT PULLEY		1
17	WCL8-00112	LARGE BELT PULLEY		1
18	WCL5-00109	OUTPUT SHAFT		1
19	WCL5-00115	LOCKING WASHER		1
20	WCL5-00114	NUT M40*1.5		1
21	B1448	B1448-8BELT		4
22	WCL8-00130	BELT PULLEY		1
23	MZ105.115	Retaining Lock washer		1
24	GB93-12	spring washer 12		1
25	WCM8-01011A	FLY WHEEL SHAFT		1

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Assembly: ECO17M_2019_parte 6



Machine: ECO 17M

Assembly: ECO17M_2019_parte 6

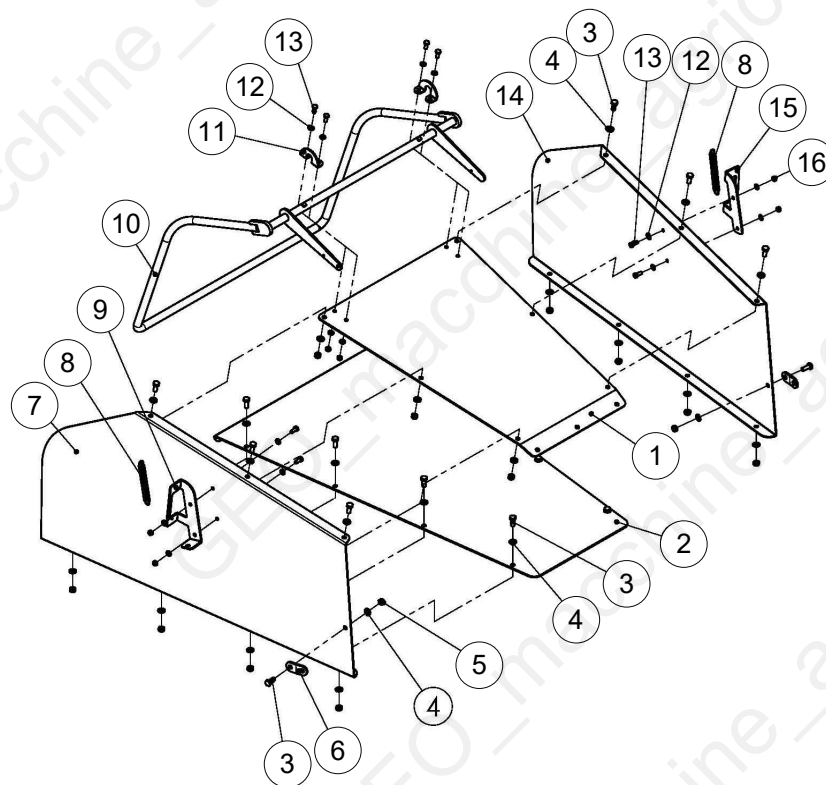


Pos	Code	Description	NOTE	Q.
1	WCM8-01101A	CHIPPER BLADE		2
2	WCM8-01010A	FLY WHEEL DISK		1
3	GB97.1-10	PLAIN WASHER 10		10
4	GB93-10	spring washer 10		10
5	GB5783-M10X25	Bolt M10X25		10
6	GB6170-M12	Nut 12		4
7	GB93-12	spring washer 12		4
8	WCM8-01011A	FLY WHEEL SHAFT		1
9	GB5782-M12X50	Bolt M12x50		4

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 7

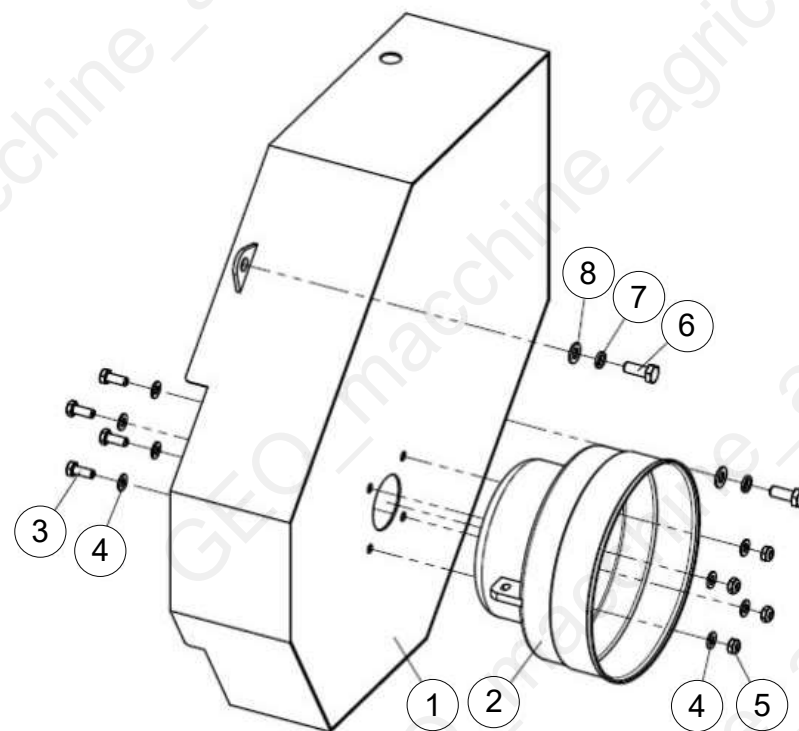


Pos	Code	Description	NOTE	Q.
1	WCM8-00119A	UPPER CHARGING BOARD		1
2	WCM8-00116A	DOWN CHARGING BOARD		1
3	GB5783-M10X25	Bolt M10X25		16
4	GB97.1-10	PLAIN WASHER 10		30
5	DIN985-M10	Locking nut M10		16
6	24PMF.01.117	Connecting plate		2
7	WCM8-00117A	RIGHT CHARGING BOARD		1
8	WCM8-00121	SPRING		2
9	WCM8-00262	Left Bracket		1
10	WCM8-00023A	STOP HANDLE		1
11	WCM8-00261	U Bracket		2
12	GB97.1-8	Plain washer 8		16
13	GB5783-M8X20	bolt M8X20		8
14	WCM8-00118A	LEFT CHARGING BOARD		1
15	WCM8-00263	Right Bracket		1
16	DIN985-M8	nut M8		8

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Machine: ECO 17M

Assembly: ECO17M_2019_parte 8



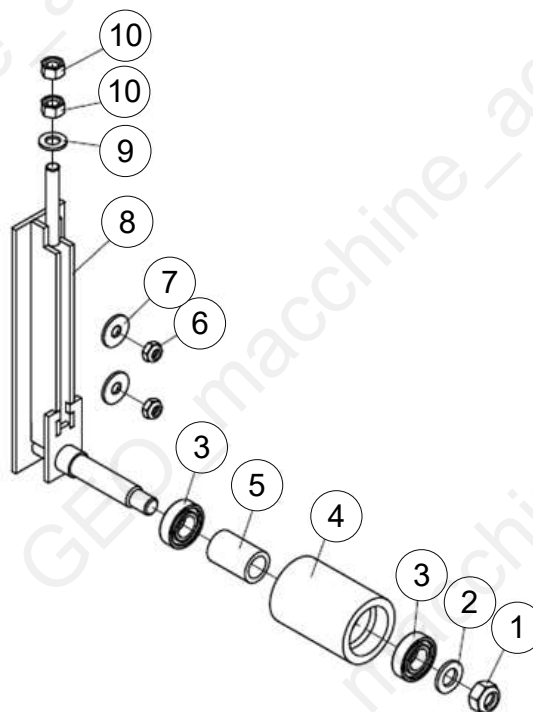
Pos	Code	Description	NOTE	Q.
1	WCM8-03011	PULLEY COVER		1
2	FM120.00.199	PTO cover		1
3	GB5783-M8x20	bolt M8X20		4
4	GB97.1-8	Plain washer 8		8
5	DIN985-M8	nut M8		4
6	GB5783-M10X25	Bolt M10X25		2
7	GB93-10	spring washer 10		2
8	GB97.1-10	PLAIN WASHER 10		2

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Assembly: ECO17M_2019_parte 9



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Assembly: ECO17M_2019_parte 9



Pos	Code	Description	NOTE	Q.
1	GB6184-M16	M16 NUT		1
2	GB97.1-16	Plain washer 16		1
3	GB276-6004-2Z	Bearing 6004-2Z		2
4	WCL8-00106	TIGHT WHEEL		1
5	WCL5-00107	SPACER		1
6	DIN985-M10	Locking nut M10		2
7	GB96.1-10	Plain washer 10		2
8	WCL5-00016	TENSION WHEEL SUPPORT		1
9	GB97.1-12	plain washer 12		1
10	GB6170-M12	Nut 12		2

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