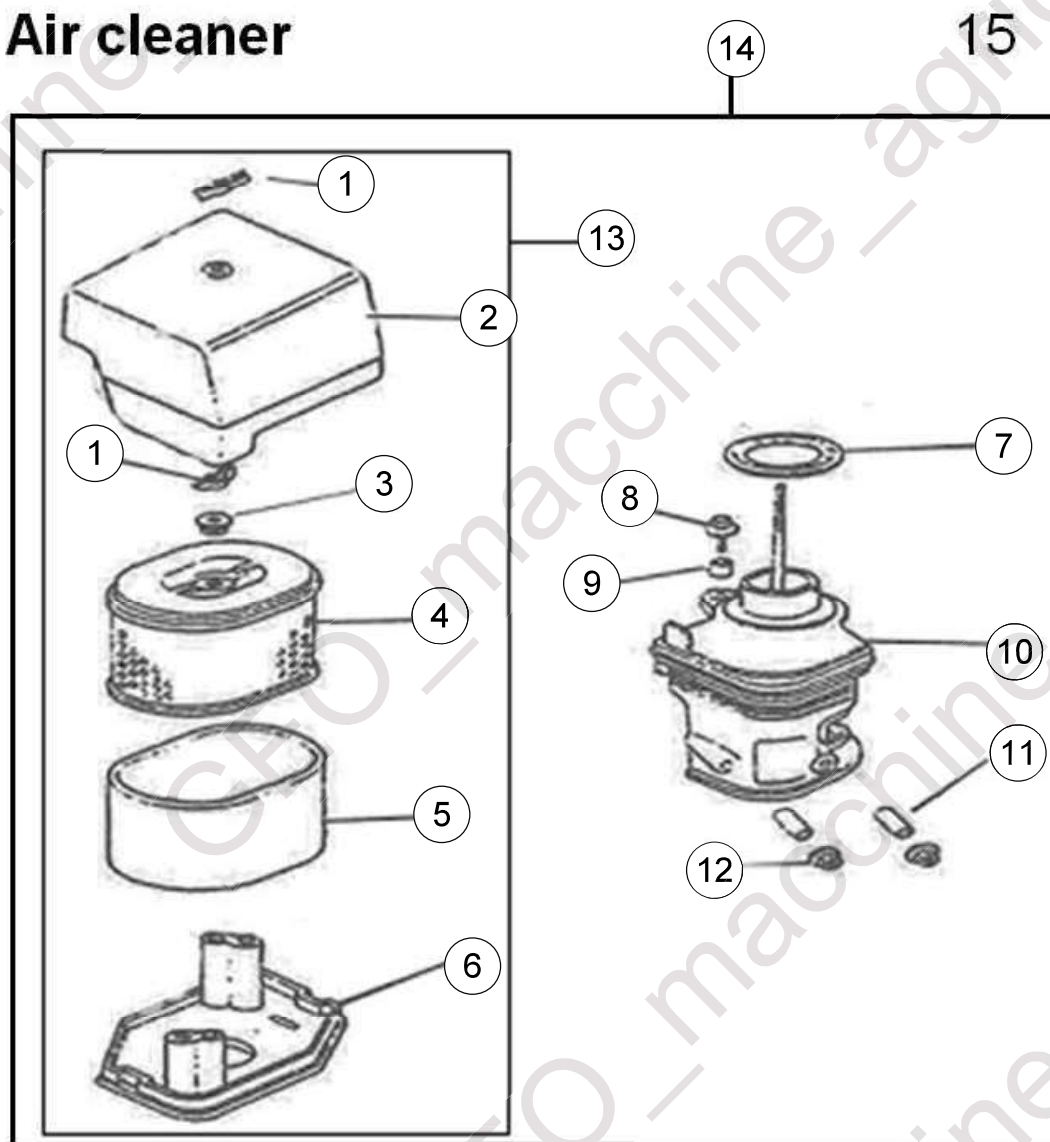


OTORE JF340-390-420

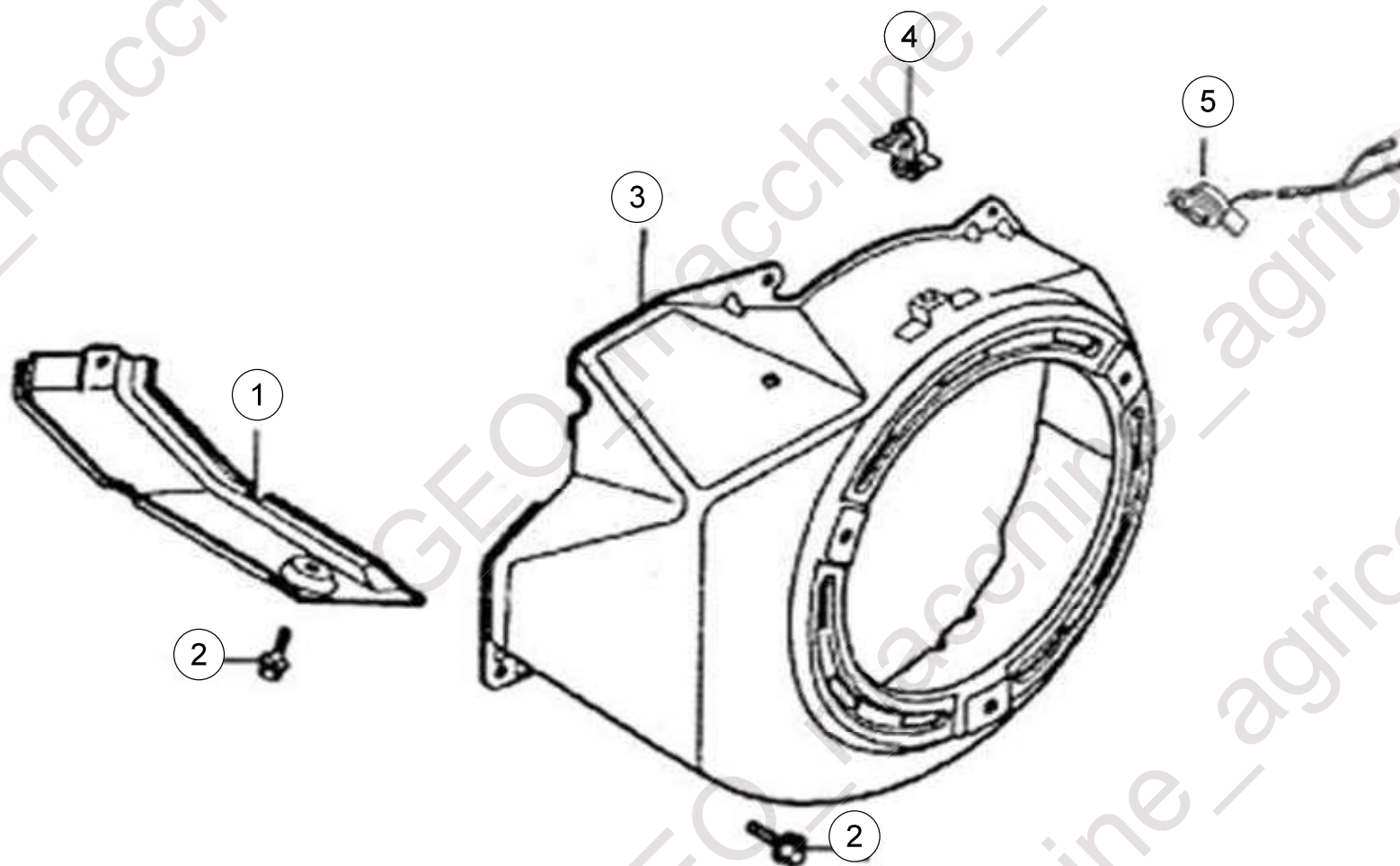


Air cleaner



Pos	Code	Description	NOTE	Q.
1	JF340-O-01	AIR CLEANER COVER NUT		2
2	JF340-O-02	AIR CLEANER COVER		1
3	JF340-O-03	AIR CLEANER GROMMER		1
4	JF340-O-04	AIR CLEANER ELEMENT		1
5	JF340-O-05	OUTER FILTER		1
6	JF340-O-06	SILENCER NOSE		1
7	JF340-O-07	ELBOW PACKING		1
8	JF340-O-08	FLANGE BOLT (M6×20)		1
9	JF340-O-09	AIR CLEANER COLLAR		1
10	JF340-O-10	AIR CLEANER ELBOW COMP.		1
11	JF340-O-11	AIR CLEANER COLLAR		1
12	JF340-O-12	FLANGE NUT (M8)		2
13	JF340-O-13	AIR CLEANER ASSY.		1
14	JF340-O-14	COMPLETE AIR FILTER		1

Fan cover system assy.



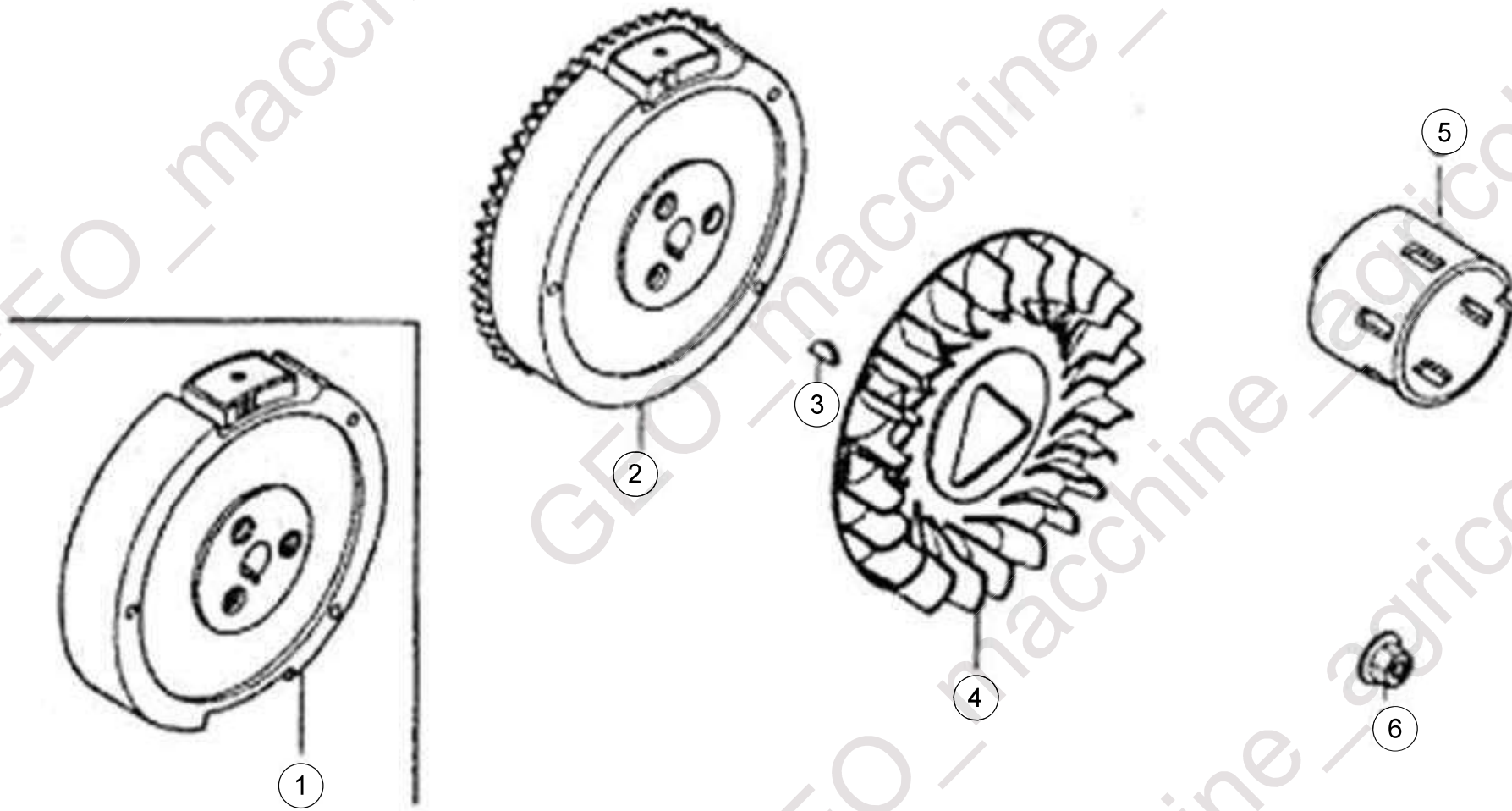
Machine: MOTORE JF340-390-420

Assembly: Motore_JD_parte 10



Pos	Code	Description	NOTE	Q.
1	JF340-H-01	SHROUD		1
2	JF340-H-02	FLANGE BOLT (M6×14)		6
3	JF340-H-03	FAN COVER COMP.		1
4	JF340-H-04	CORD CLAMPER		1
5	JF340-H-05	ENGINE STOP SWITCH ASSY.		1

Flywheel system Assy.



Machine: MOTORE JF340-390-420

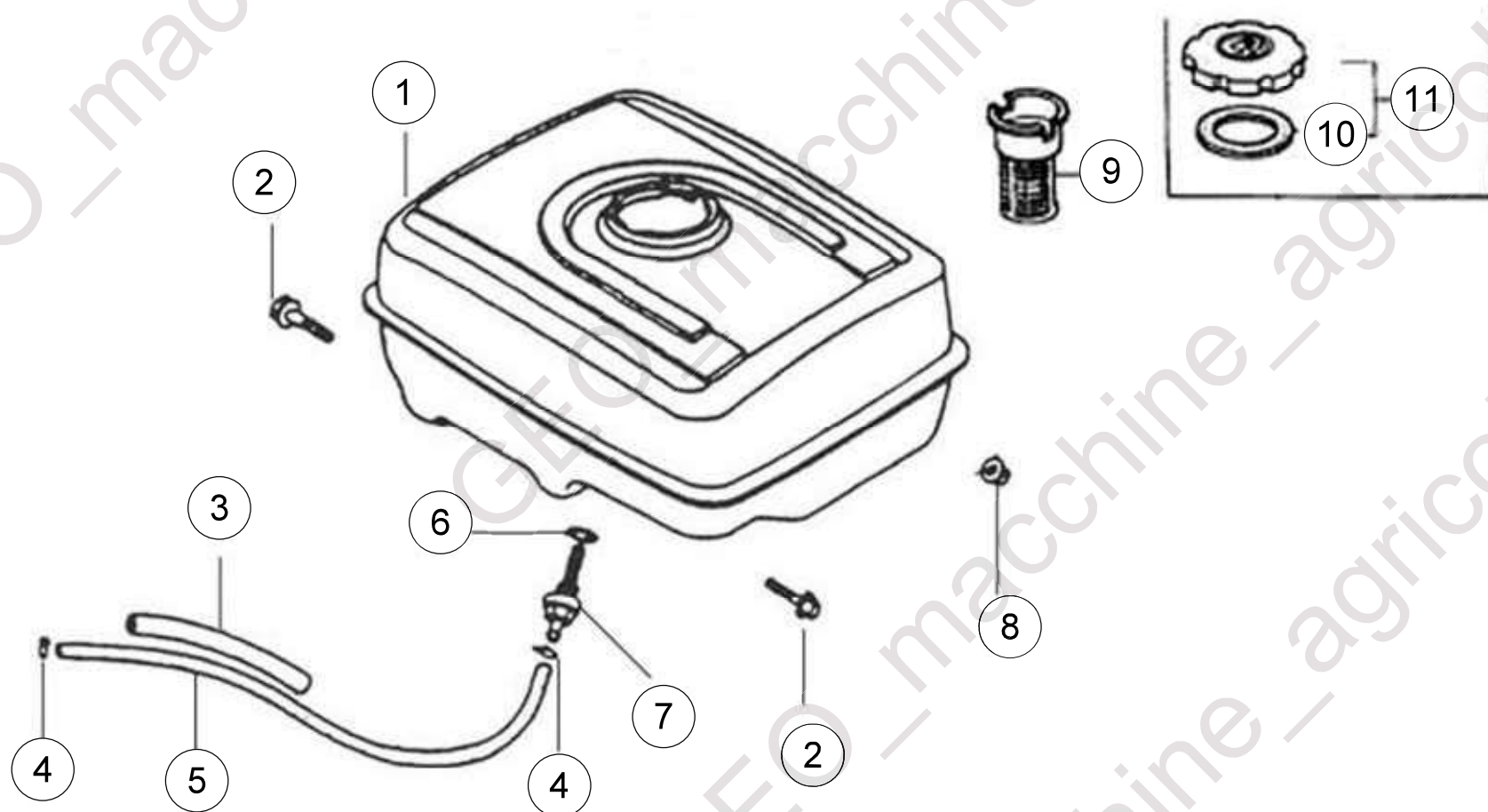
Assembly: Motore_JD_parte 11



Pos	Code	Description	NOTE	Q.
1	JF340-J-01A	FLYWHEEL		1
2	JF340-J-01B	FLYWHEEL		1
3	JF340-J-02	SPECIAL WOODRUFF KEY		1
4	JF340-J-03	COOLING FAN		1
5	JF340-J-04	STARTER PULLEY		1
6	JF340-J-05	FLYWHEEL NUT (M16)		1

Fuel tank system assy.

16



Machine: MOTORE JF340-390-420

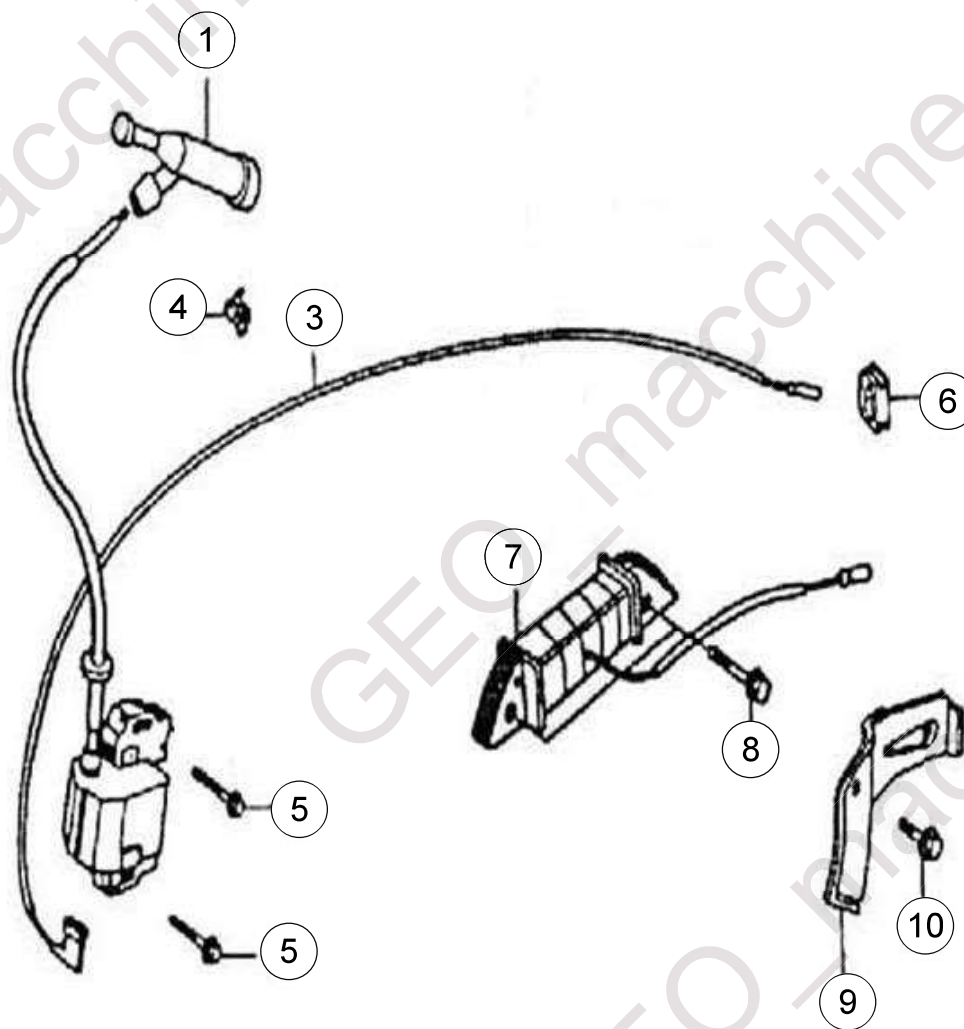
Assembly: Motore_JD_parte 12



Pos	Code	Description	NOTE	Q.
1	JF340-P-01	FUEL TANK ASSY.		1
2	JF340-P-02	FLANGE BOLT (M8×25)		2
3	JF340-P-03	SUPPORTER RUBBER		1
4	JF340-P-04	TUBE CLIP		2
5	JF340-P-05	FUEL TUBE		1
6	JF340-P-06	O-RING (14mm)		1
7	JF340-P-07	FUEL TANK JOINT		1
8	JF340-P-08	FLANGE NUT (M6)		1
9	JF340-P-09	FUEL FILTER		1
10	JF168-N-11	FUEL FILLER CAP PACKING		1
11	JF340-P-10	FUEL FILLER CAP COMP.		1

Ignition System Assy.

11



Machine: MOTORE JF340-390-420

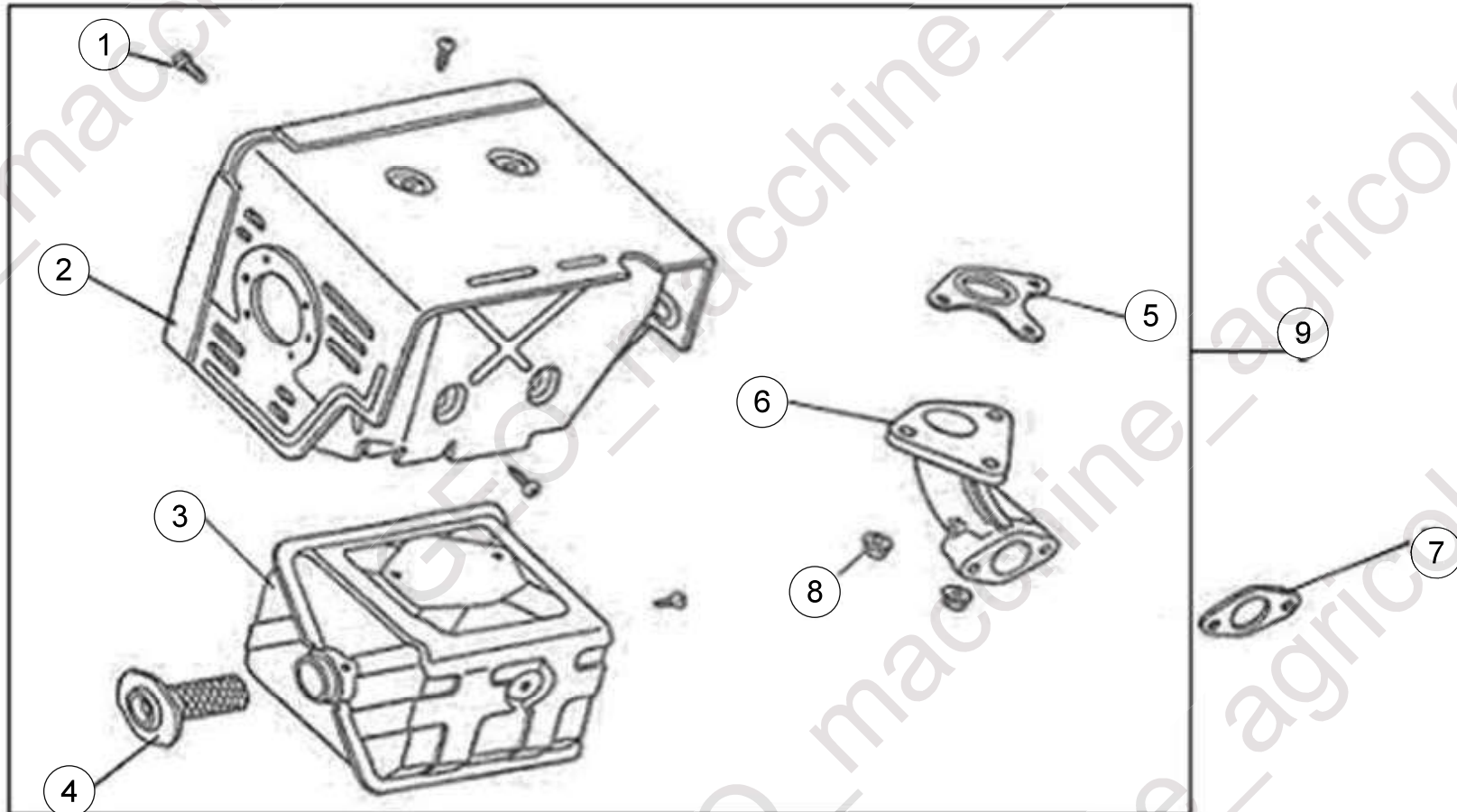
Assembly: Motore_JD_parte 13



Pos	Code	Description	NOTE	Q.
1	JF340-K-01	PLENUM CAP		1
3	JF340-K-03	STOP SWITCH CORD		1
4	JF340-K-04	STOP SWITCH CORD HOLDER		1
5	JF340-K-05	FLANGE BOLT (M6×25)		2
6	JF340-K-06	CORD GROMMENT		1
7	JF340-K-07	CHARGE COIL ASSY.		1
8	JF340-K-08	FLANGE BOLT (M6×40)		2
9	JF340-K-09	CORD CLAMPER		1
10	JF340-K-10	FLANGE BOLT (M6×20)		1

Muffler System Assy.

14



Machine: MOTORE JF340-390-420

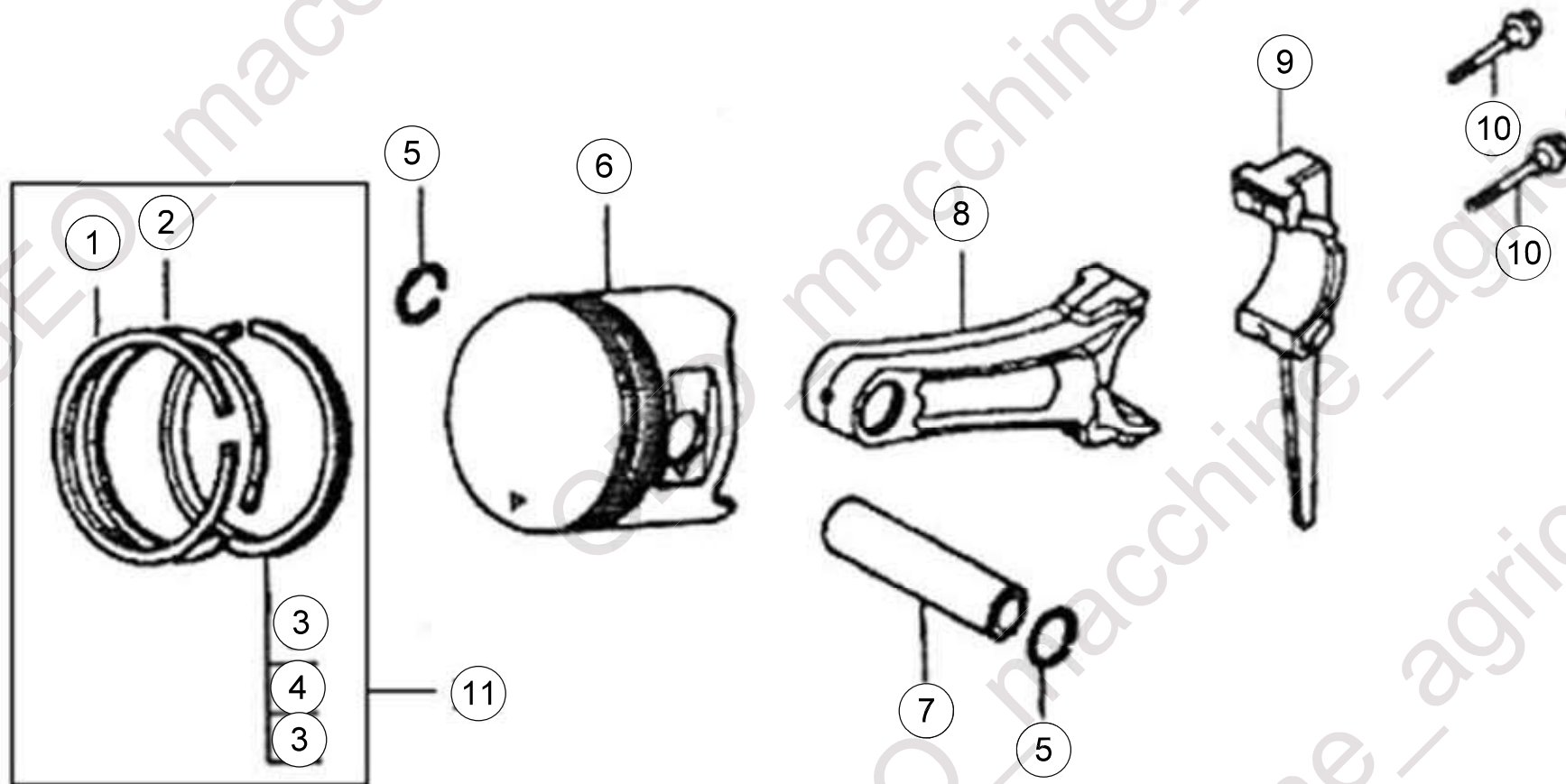
Assembly: Motore_JD_parte 14



Pos	Code	Description	NOTE	Q.
1	JF340-N-01	TAPPING SCREW (M5×8)		4
2	JF340-N-02	MUFFLER PROTECTOR COMP.		1
3	JF340-N-03	MUFFLER COMP.		1
4	JF340-N-04	SPARK ARRESTER (SILENT)		1
5	JF340-N-05	EX. PIPE GASKET		1
6	JF340-N-06	EX. PIPE COMP.		1
7	JF340-N-07	MUFFLER GASKET		1
8	JF340-N-08	FLANGE NUT (M8)		2
9	JF240-N-09	MUFFLER ASSY.		1

Piston and connecting rod system assy.

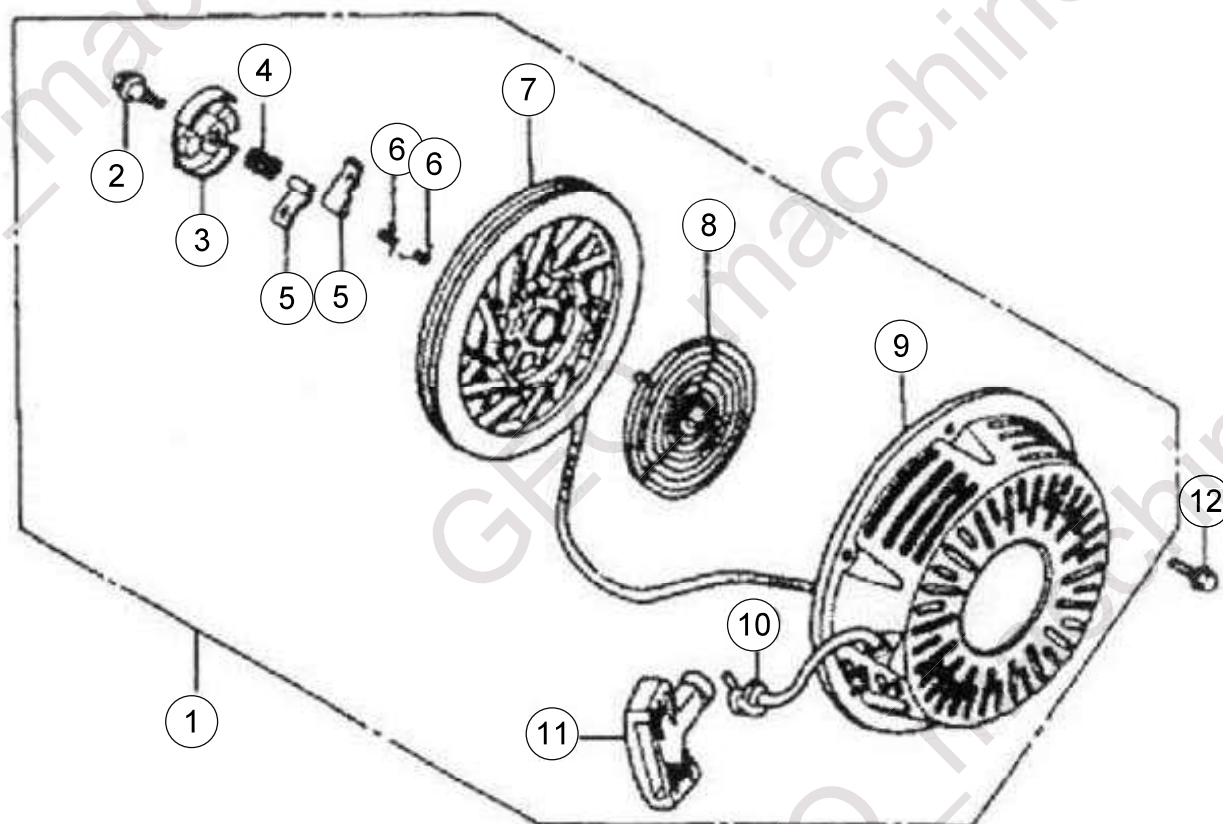
5



Pos	Code	Description	NOTE	Q.
1	JF340-E-01	COMPRESSION RING A		1
2	JF340-E-02	COMPRESSION RING B		1
3	JF340-E-03	OIL RING A		2
4	JF340-E-04	OIL RING B		1
5	JF240-E-05	PISTON PIN CLIP (20 mm)		2
6	JF340-E-05	PISTON		1
7	JF340-E-06	PISTON PIN		1
8	JF340-E-07	CONNECTING ROD		1
9	JF340-E-08	CONNECTING COVER		1
10	JF340-E-09	CONNECTING ROD BOLT		2
11	JF340-E-10	PISTON RING SET		1

Recoil starter system assy.

7



Machine: MOTORE JF340-390-420

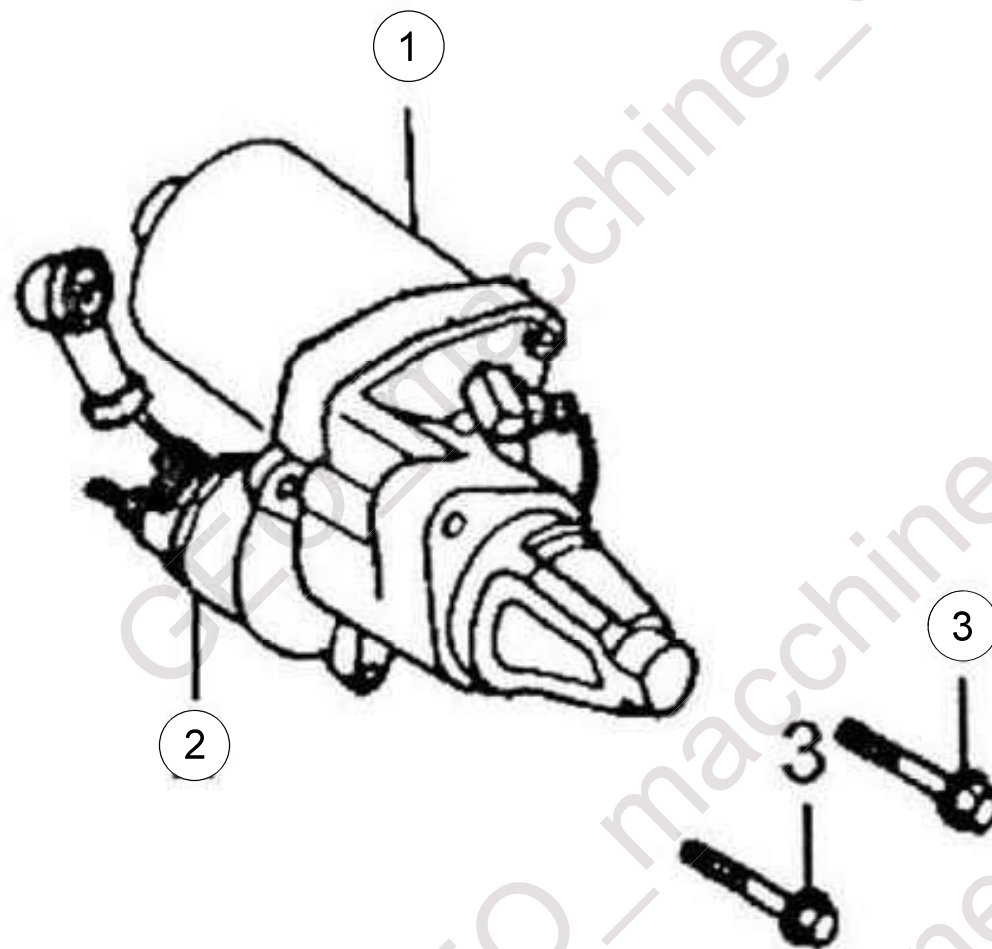
Assembly: Motore_JD_parte 16



Pos	Code	Description	NOTE	Q.
1	JF340-G-01	RECOIL STARTER ASSY.		1
2	JF340-G-02	CENTER SCREW		1
3	JF340-G-03	SPRING RETAINER		1
4	JF340-G-04	FRICTION SPRING		1
5	JF340-G-05	STARTER RATCHET		2
6	JF340-G-06	RATCHET SPRING		2
7	JF340-G-07	RECOIL STARTER REEL		1
8	JF340-G-08	START RETURN SPRING		1
9	JF340-G-09	RECOIL STARTER CASE COMP.		1
10	JF340-G-10	RECOIL STARTER ROPE		1
11	JF340-G-11	STARTER GRIP		1
12	JF340-G-12	FLANGE BOLT (M6×8)		3

Starter motor System assy.

12



Machine: MOTORE JF340-390-420

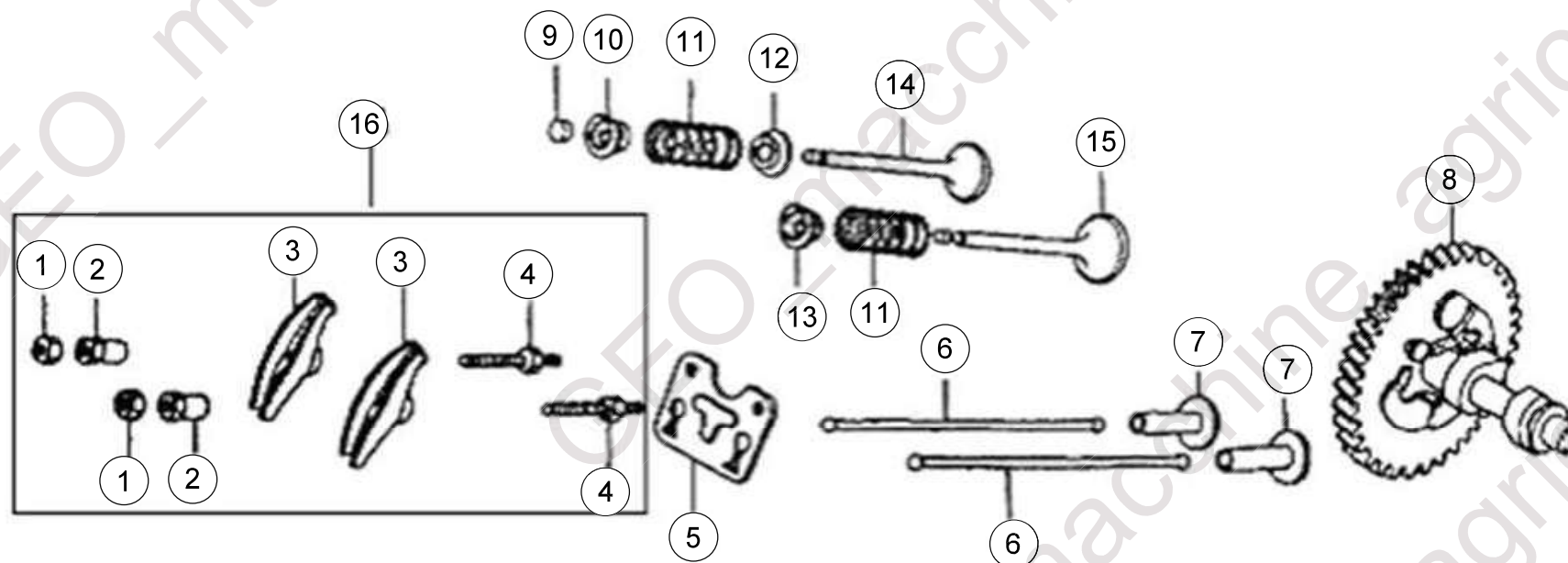
Assembly: Motore_JD_parte 17



Pos	Code	Description	NOTE	Q.
1	JF340-L-01	UNIT STARTER MOTOR		1
2	JF340-L-02	CONTACTOR ASSY.		1
3	JF340-L-03	FLANGE BOLT (M8×35)		2

Camshaft system assy.

6



Machine: MOTORE JF340-390-420

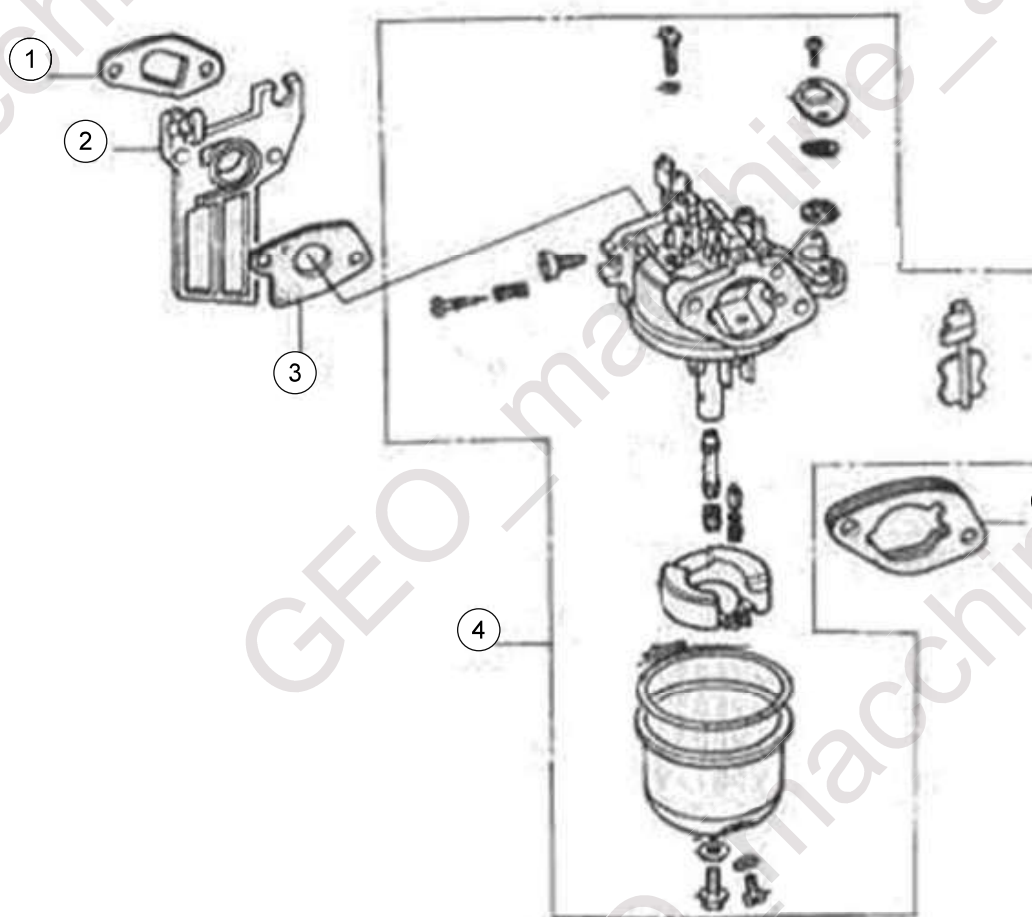
Assembly: Motore_JD_parte 2



Pos	Code	Description	NOTE	Q.
1	JF340-F-01	LOCKNUT		2
2	JF340-F-02	ADJUSTING NUT		2
3	JF340-F-03	ROCKER ARM		2
4	JF340-F-04	ROCKER BOLT (8 mm)		2
5	JF340-F-05	PUSH ROD GUIDE PLATE		1
6	JF240-F-06	ROD PUSH		2
7	JF240-F-07	CAM FOLLOWER		2
8	JF270-F-08	CAMSHAFT		1
9	JF340-F-06	EX. VALVE HELMET		1
10	JF340-F-07	EX. VALVE SPRING RETAINER		1
11	JF340-F-08	VALVE SPRING		2
12	JF340-F-09	VALVE SPRING SEAT		2
13	JF340-F-10	IN. VALVE SPRING RETAINER		1
14	JF340-F-11	EX. VALVE		1
15	JF340-F-12	IN. VALVE		1
16	JF340-F-13	ROCKER ASSY.		1

Carburetor system assy.

9



Machine: MOTORE JF340-390-420

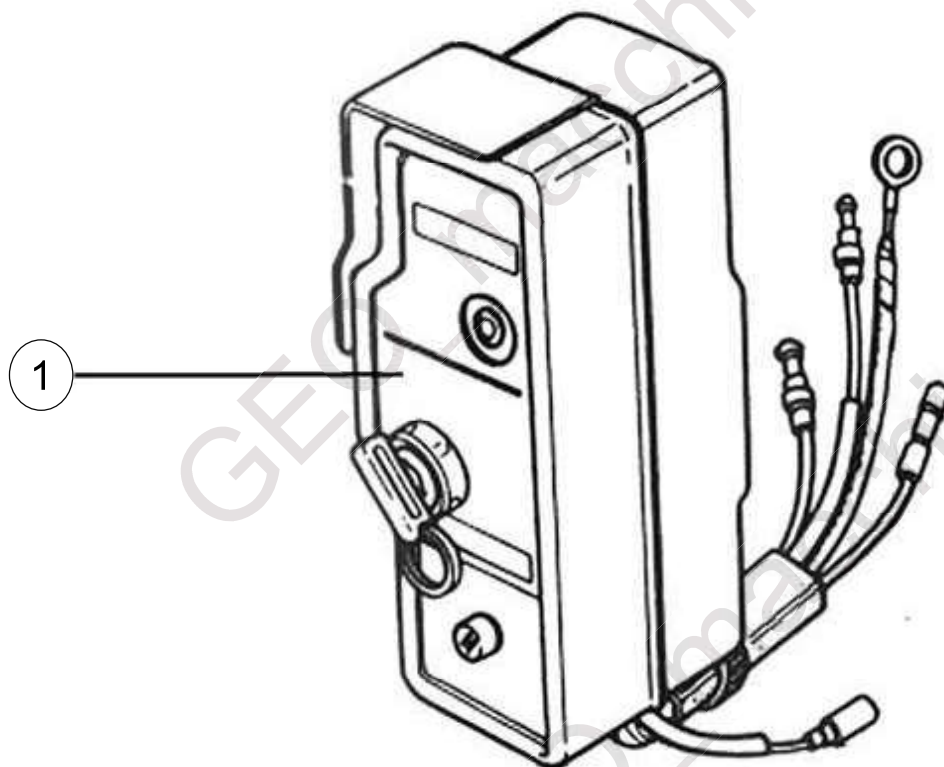
Assembly: Motore_JD_parte 3



Pos	Code	Description	NOTE	Q.
1	JF340-I-01	INTAKE PIPE GASKET		1
2	JF340-I-02	CARBURETOR INSULATING PLATE		1
3	JF340-I-03	CARBURETOR PAPER GASKET		1
4	JF340-I-04A	CARBURETOR ASSY.		1
5	JF340-I-05	CARBURETOR IRON GASKET		1

Control box assy.

17



Machine: MOTORE JF340-390-420

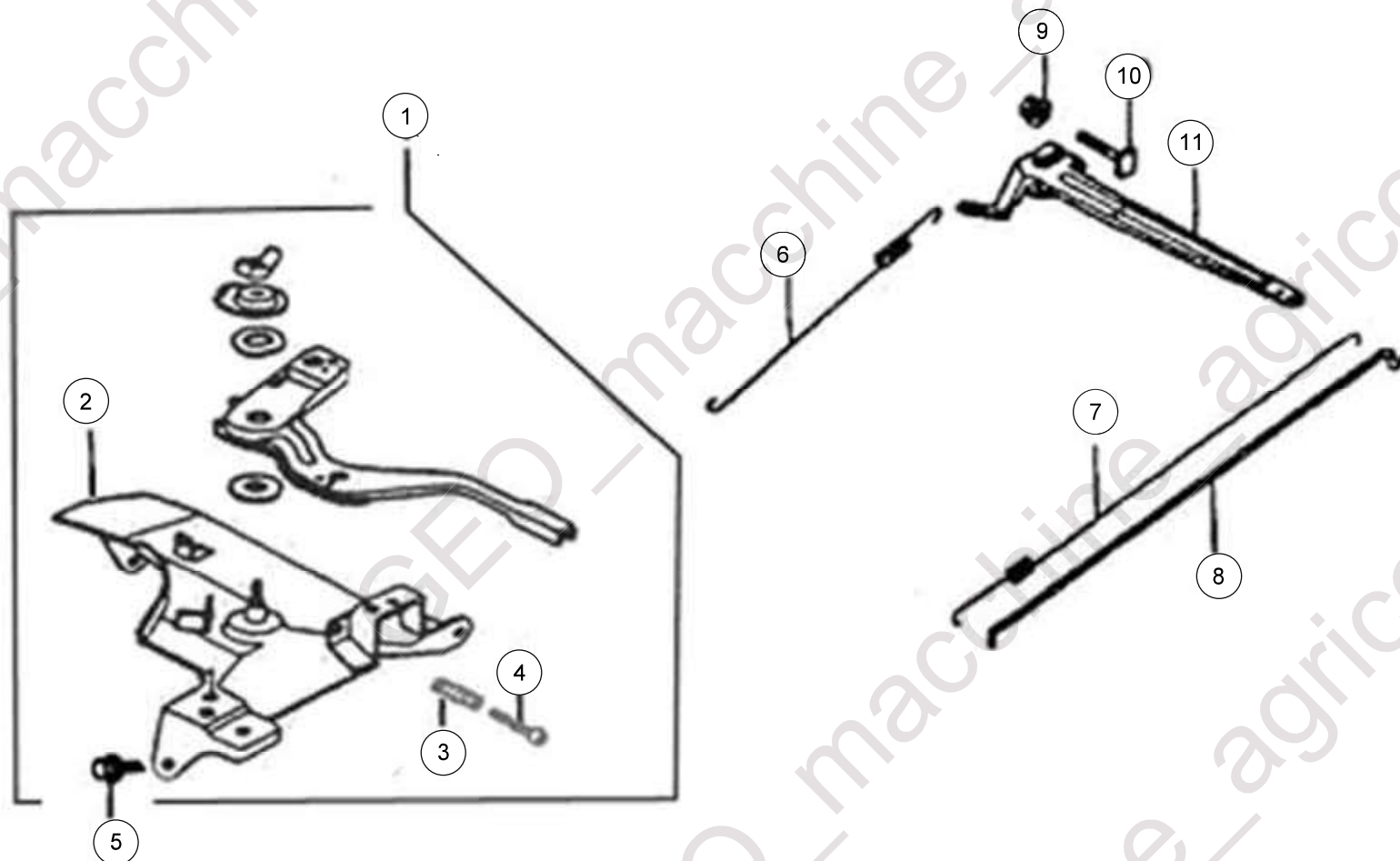
Assembly: Motore_JD_parte 4



Pos	Code	Description	NOTE	Q.
1	JF390-Q-01	CONTROL BOX ASSY.		1

Control System Assy.

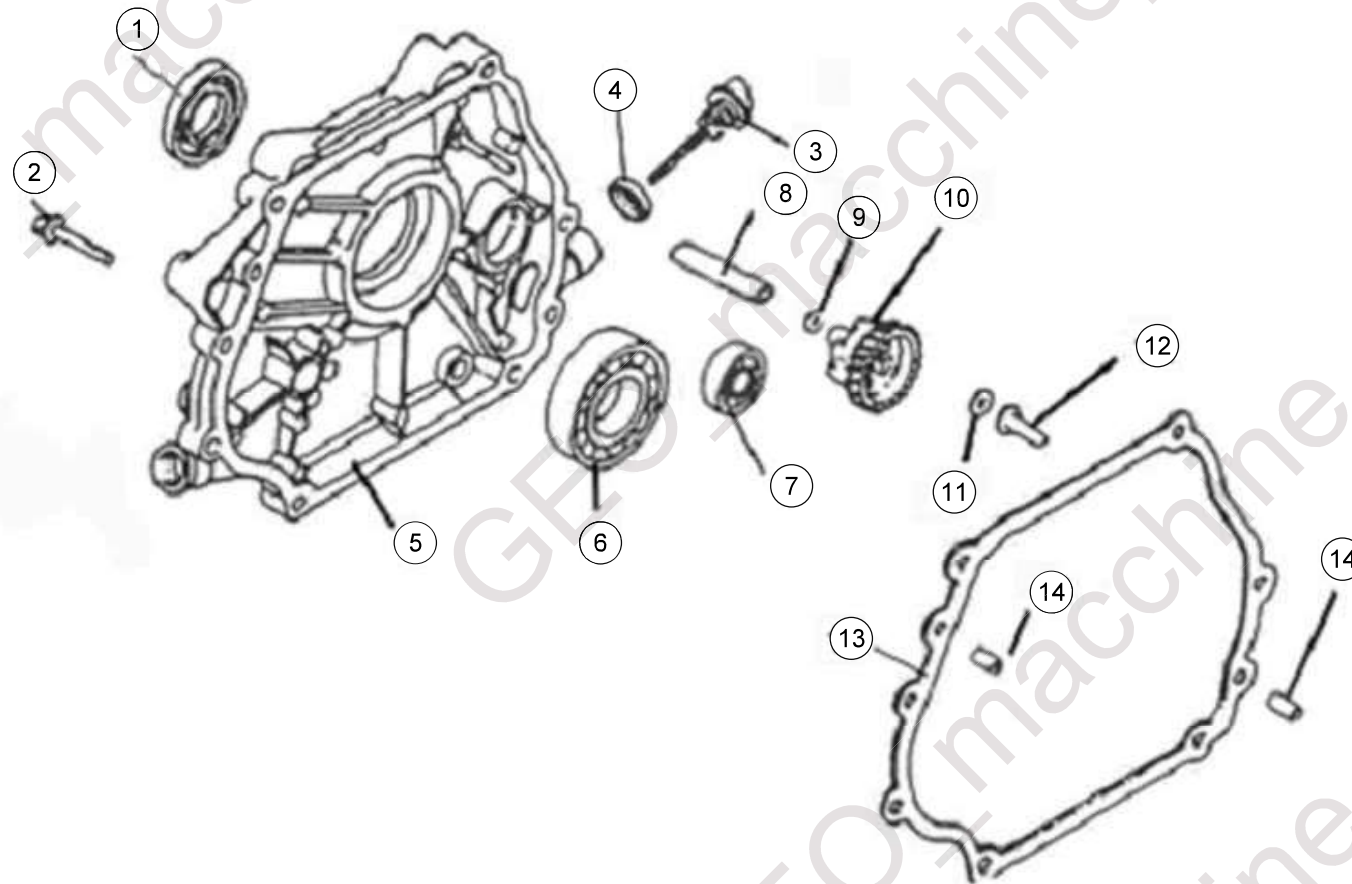
13



Pos	Code	Description	NOTE	Q.
1	JF340-M-01A	CONTROL ASSY.		1
2	JF340-M-02A	CONTROL BASE COMP.		1
3	JF340-M-03	CONTROL ADJUSTING SPRING		1
4	JF340-M-04	CROSS POND SCREW (M5×34)		1
5	JF340-M-05	FLANGE BOLT (M6×14)		1
6	JF340-M-06	GOVERNOR SPRING		1
7	JF340-M-07	THROTTLE RETURN SPRING		1
8	JF340-M-08	GOVERNOR ROD		1
9	JF340-M-09	FLANGE NUT (M6)		1
10	JF340-M-10	GOVERNOR ARM BOLT (M6)		1
11	JF340-M-11	CONTROL ARM		1

Crankcase cover system assy.

3



Machine: MOTORE JF340-390-420

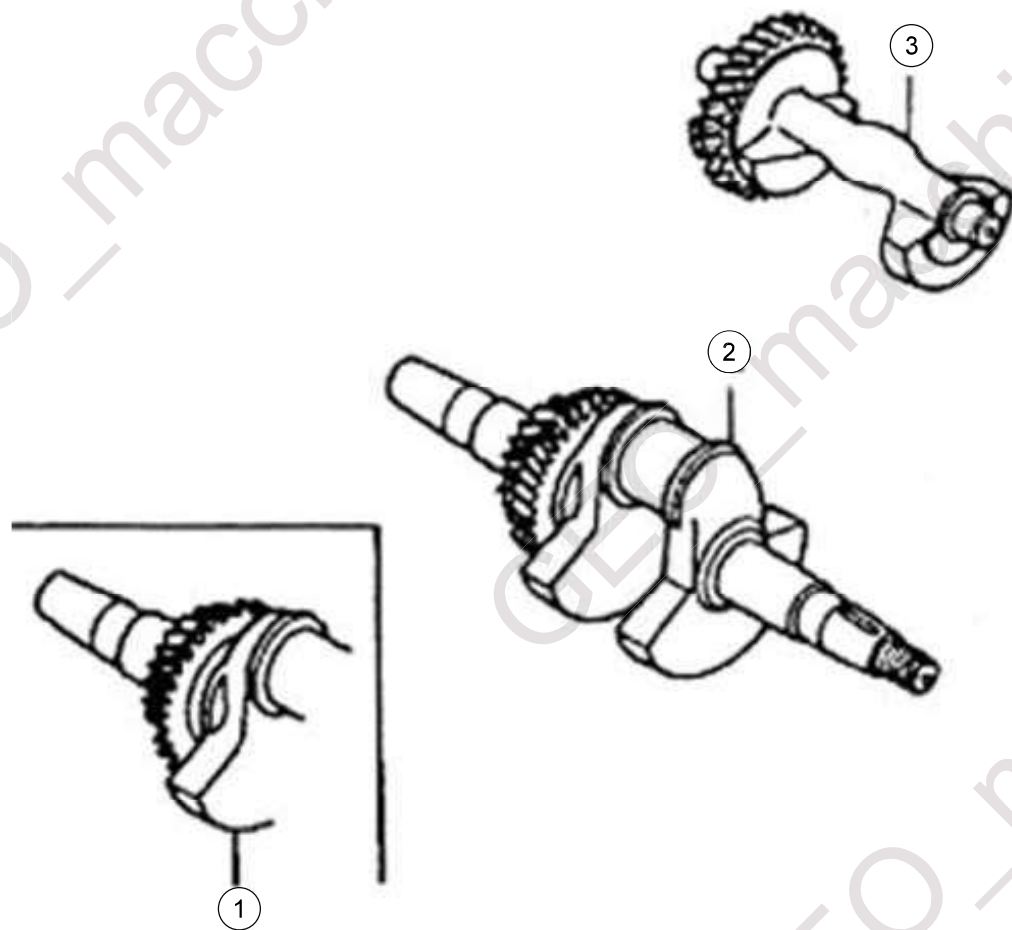
Assembly: Motore_JD_parte 6



Pos	Code	Description	NOTE	Q.
1	JF340-B-11	OIL SEAL (diam 35× diam 52×8)		1
2	JF340-C-01	FLANGE BOLT (M8×35)		7
3	JF340-C-02A	OIL SCALE		2
4	JF340-C-03	OIL SCALE SEAL RING		2
5	JF340-C-04A	CRANKCASE COVER		1
6	JF340-B-04	BALL BEARING (6207)		1
7	JF340-B-13	BALL BEARING (6202)		1
8	JF340-C-05	SLIDER SHAFT		1
9	JF340-C-06	GOVERNOR GEAR WASHER (6 mm)		1
10	JF340-C-07	GOVERNOR GEAR		1
11	JF340-C-08	SLIDER WASHER (6 mm)		1
12	JF340-C-09	GOVERNOR SLIDER		1
13	JF340-C-10	CRANKCASE COVER PAD		1
14	JF240-C-11	DOWEL PIN (8×12)		2

Crankshaft system assy.

4



Machine: MOTORE JF340-390-420

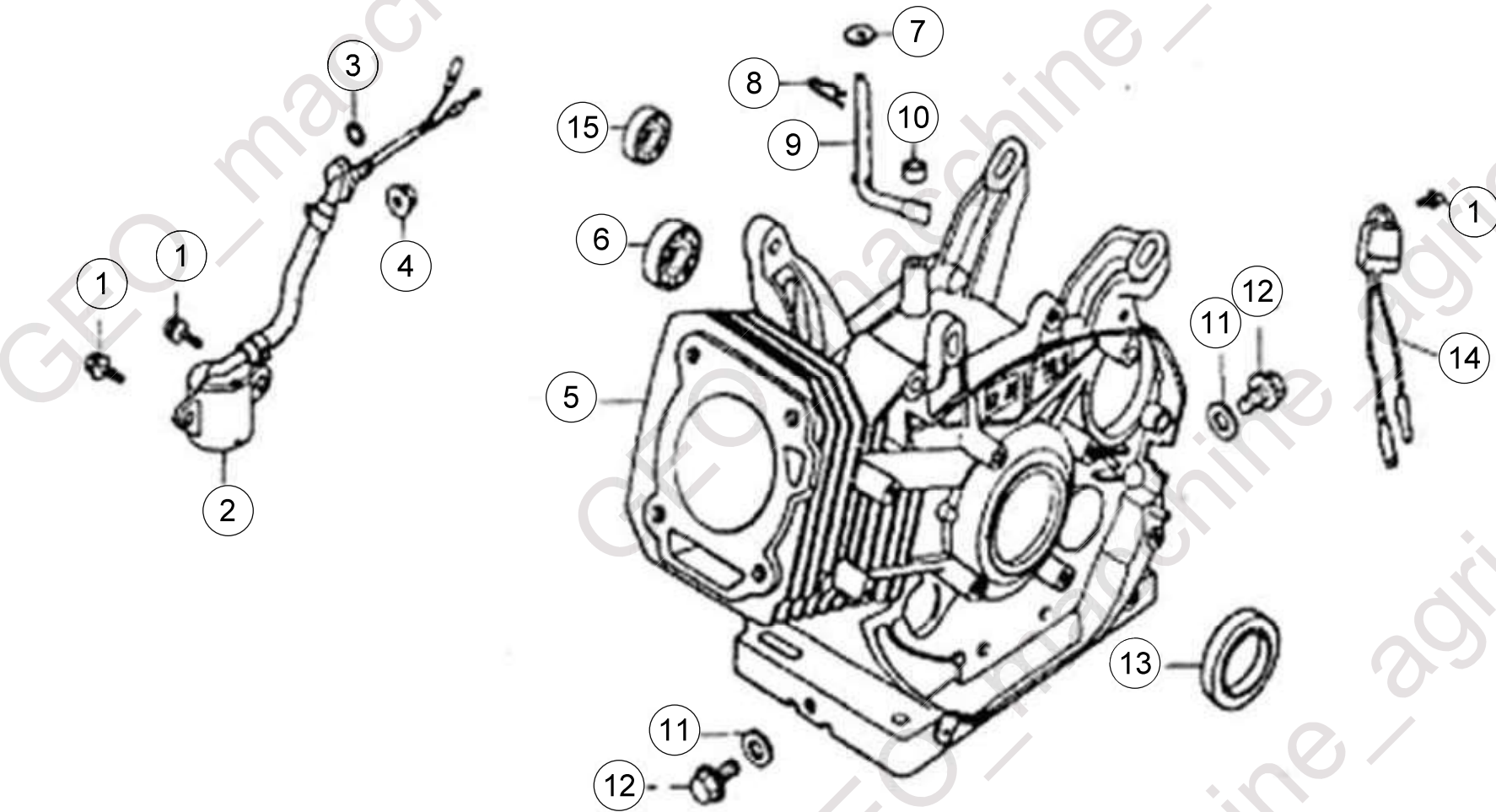
Assembly: Motore_JD_parte 7



Pos	Code	Description	NOTE	Q.
1	JF340-D-01	CRANK		1
2	JF340-D-02	CRANKSHAFT COMP.		1
3	JF340-D-03	BALANCE SHAFT		1

Cylinder barrel

2

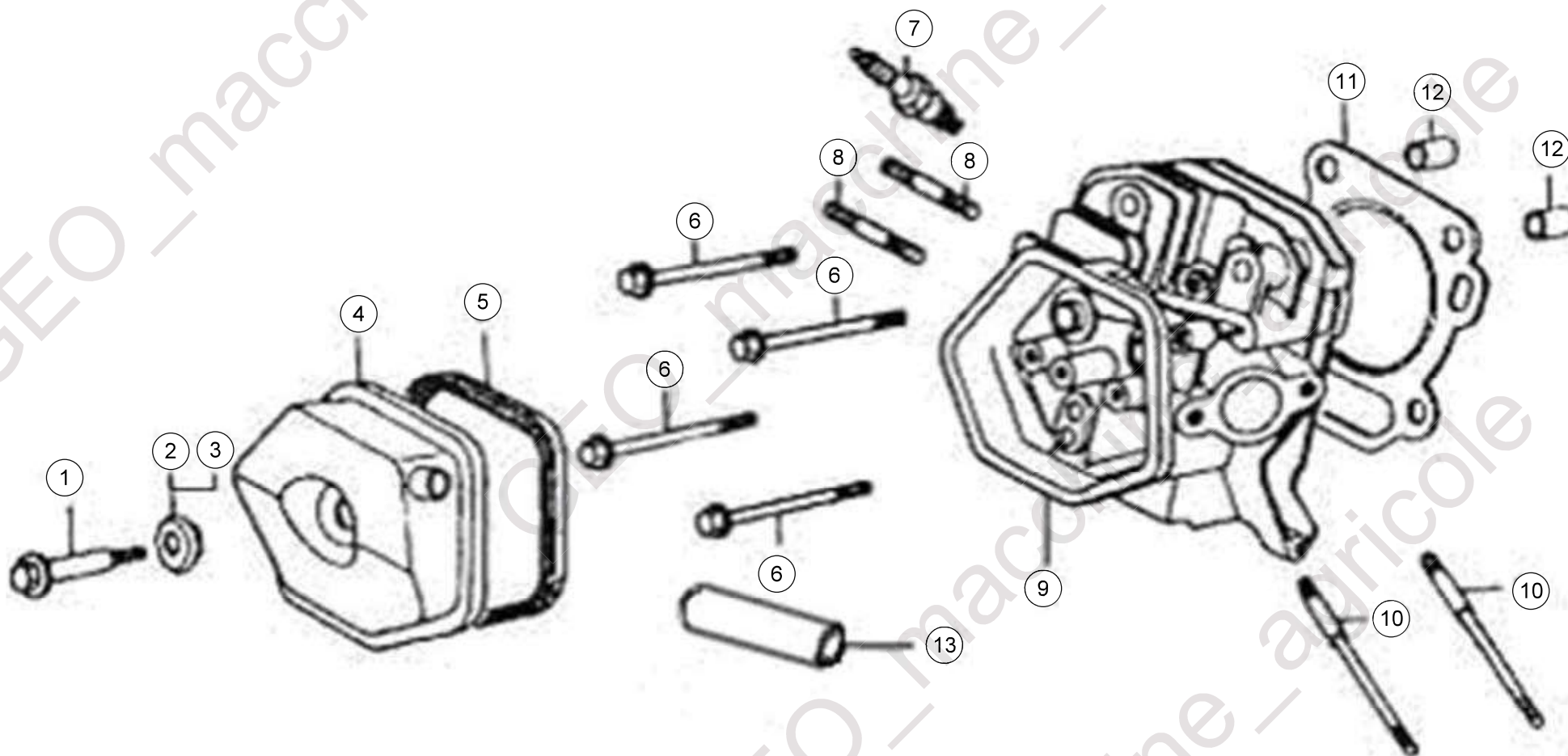


1

Pos	Code	Description	NOTE	Q.
1	JF340-B-01	FLANGE BOLT (M6×14)		3
2	JF240-B-02	OIL LEVEL SWITCH ASSY.		1
3	JF240-B-03	O-RING (14mm)		1
4	JF340-B-02	FLANGE NUT (10 mm)		1
5	JF340-B-03	CRANK CASE		1
6	JF340-B-04	BALL BEARING (6207)		1
7	JF340-B-05	WASHER (diam 8.3× diam 17×1)		1
8	JF340-B-06	LOCK PIN (10 mm)		1
9	JF340-B-07	GOVERNOR ARM SHAFT		1
10	JF340-B-08	OIL SEAL (diam 8× diam 14×5)		1
11	JF340-B-09	DRAIN PLUG WASHER (12 mm)		2
12	JF340-B-10	DRAIN PLUG BOLT		2
13	JF340-B-11	OIL SEAL (diam 35× diam 52×8)		1
14	JF340-B-12	OIL PROTECTOR		1
15	JF340-B-13	BALL BEARING (6202)		1

Cylinder head system assy.

1



Machine: MOTORE JF340-390-420

Assembly: Motore_JD_parte 9



Pos	Code	Description	NOTE	Q.
1	JF340-A-01	HEAD COVER COMP. BOLT		1
2	JF340-A-02	HEAD COVER WASHER COMP.		1
3	JF340-A-03	WASHER COVER PACKING		1
4	JF340-A-04	HEAD COVER COMP.		1
5	JF340-A-05	HEAD COVER PACKING		1
6	JF340-A-06	FLANGE BOLT (M10×80)		4
7	JF340-A-07	SPARK PLUG		1
8	JF340-A-08A	EXHAUST PIPE STUD BOLT		2
9	JF340-A-09	CYLINDER HEAD COMP.		1
10	JF340-A-10A	CARBURETOR STUD BOLT		2
11	JF340-A-11	CYLINDER HEAD SEALING PAD		1
12	JF340-A-12	DOWE L PIN (diam 10× diam 12×20)		2
13	JF340-A-13A	BREATHER TUBE		1